



MS33611 Standard Radius Blocks – Inch Sizes

Size	Tube O.D. (in.)	Radius (in.)	Part No.
6	3/8	1 1/8.....	590512-18
8	1/2	1 1/2.....	590515-24
10	5/8	1 7/8.....	590518-30
12	3/4	2 1/4.....	590521-36
14	7/8	2 5/8.....	590523-42
16	1	3.....	590524-48
18	1 1/8	3 3/8.....	590526-54
20	1 1/4	3 3/4.....	590527-60
24	1 1/2	4 1/2.....	590530-72

Radius Blocks – Metric Sizes

Tube O.D./ Size (mm)	Radius (mm)	Part No.
10	32.....	810023
12	32.....	780175
14	38.....	780176
15	38.....	780177
16	38.....	780178
18	44.....	780179
20	44.....	780180
22	89.....	780181
25	100.....	780182
30	128.....	780183
32	128.....	780184
35	105.....	974344
38	114.....	590530-72
42	128.....	974347*



Fig. S30 — Radius Block for use with HB632 Bender

* Requires the use of Radius Block Adapter Plate, Part No. 660221.

Radius Blocks – Inch Pipe Sizes

Inch Pipe Size (in.)	Bend Radius (in.)	Part No.
3/8	2 1/4.....	974325
1/2	2 5/8.....	974326
3/4	3 1/4.....	974327
1	4.....	974328
1 1/4	5.....	974329
1 1/2	6.....	974330*

* Requires the use of Radius Block Adapter Plate, Part No. 660221.

Dimensions and pressures for reference only, subject to change.